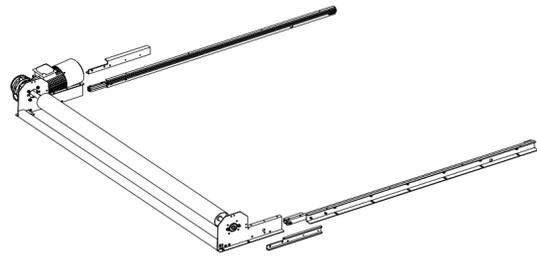


## Install Tools

- Ladder
- Sliding clamp
- Fastening hardware
- Wire Strippers
- Pliers
- Utility knife
- Hammer Drill
- Metric Wrenches
- Lifting device
- Drill-Drill Bits
- Pry bar
- Hammer
- ALLEN Wrenches (Metric)
- DVOM
- Mini Flat blade
- Flat blade
- Phillips
- Tape Measure

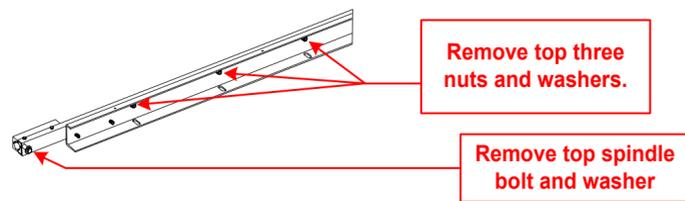
## 1. Unpack door

- Unpack door and move door header, side guides, and hardware by opening.
- If door has covers please remove and place hardware and covers in a safe area. Careful not to loose the hardware.
- Remove Front plate spanning door side plates.



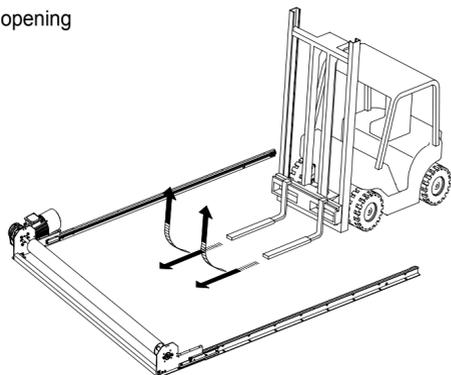
## 2. Attach Side guides

- Remove top three inner guide nuts and washers off door post, also remove top spindle bolt and washer.
  - Slightly, with out bending inner guide, separate inner guide from outer post and slide guide assembly on side plate.
- NOTE:** Junction bracket already affixed to out post, do not remove.
- Reinstall previously removed nuts and washers holding inner guide to post, and reinstall top spindle bolt and washer.
  - Secure junction bracket to side plates with 2 x M6 locking nut provided in accessory box.



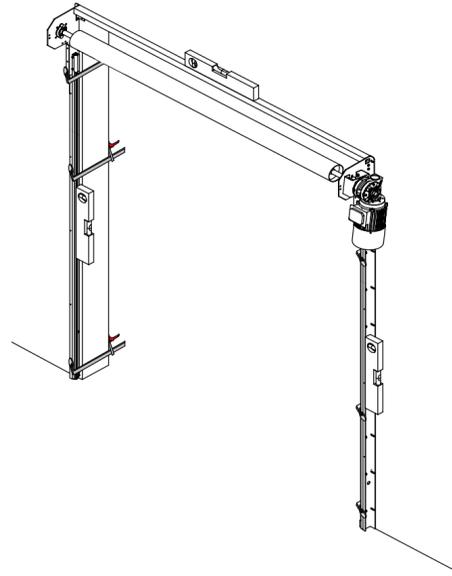
## 3. Lift Door

- Manually lift one side of door and position fork lift so blades are under the Horizontal sealing profile. Favor the motor side slightly.
  - Begin to lift door, stop and check for load balance on the blades. If needed use strapping or clamps to assure door will not fall off fork blades.
- Note:** Do not clamp door to blades otherwise door will not make the natural pivot to the vertical position.
- Position door on opening

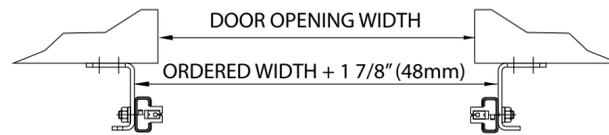


## 4. Plumb, Level, Square & Secure

- Leave fork lift in place, with door positioned on opening and most of the weight on ground.
- Clamp door to opening, Begin to plum level and square the door.



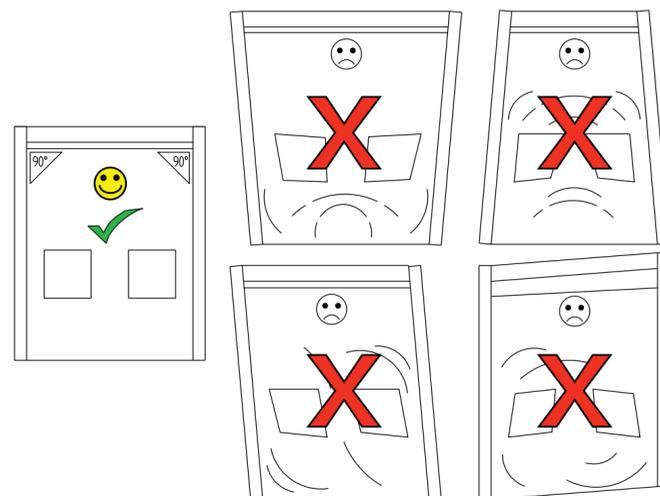
- Shim door if jams are skewed or if floor is uneven.
- Before securing door with fasteners, check width between posts at top, middle and bottom. Door ordered width plus 1 7/8" (48mm).



- Fasten and secure door soundly to wall. Head unit has four attachment points and typically is through bolted, this should be attached first. Side guides should be fastened from the top down are typically fastened to adequate structure.

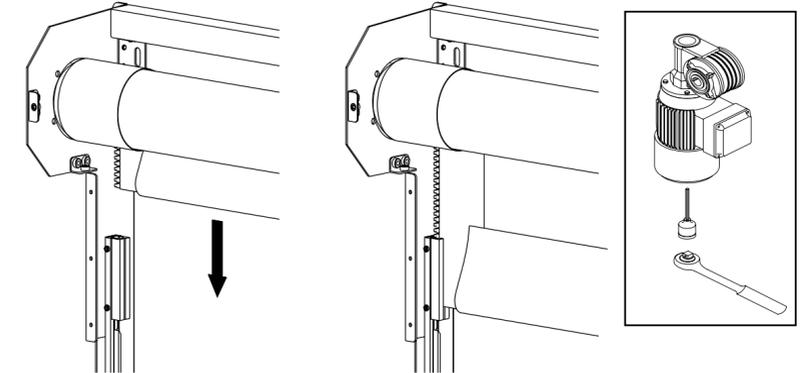
**CAUTION:** Side guides will carry some of the load of the head unit but not all. If head unit is not properly secured to the wall, premature or total failure to the door operations can occur.

**Note:** If floor is drastically uneven and one side is shimmed greatly, the door will not properly seal at the bottom. Setting the limits to offset the uneven floor will eventually damage the door and cause the appearance of wrinkles in the closed position.



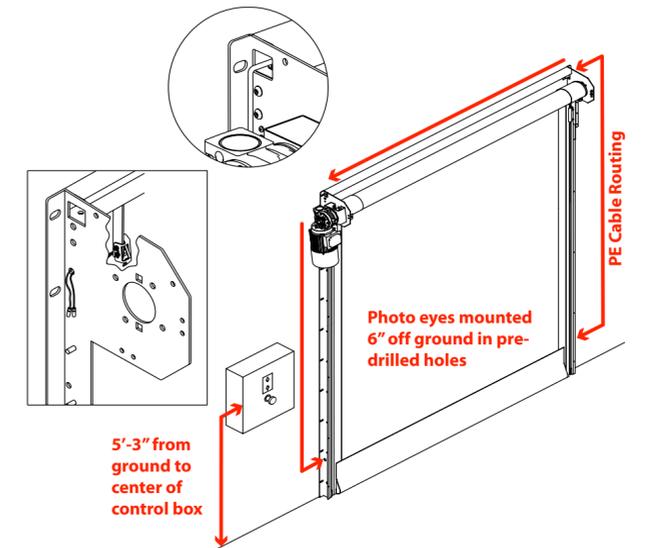
## 5. Insert Curtain

- Remove protective packaging from curtain on roll-up drum. It may be required to ratchet down the curtain off the roll using the 6mm Hex socket (provided) and ratchet at the end of the motor.
- Insert curtain in re introduction blocks.



## 6. Mount CBX & Route Cables

- Mount control box 5'-3" from floor to center of control box.
- Route photo cable as illustration shows and loop and hang excess by motor until final electrical work is complete. Route Anti-roll off switch wire through head plate and connect 2 wire cable, if not already connected.
- Install previously removed covers.



## 7. Limit Position

- Open Limit position is properly set with bottom edge of curtain set about center of the reintroduction block.
- Close Limit position is with edge making contact with floor without unrolling the curtain off the drum.

